## Brushless DC

## Brushed DC Motor

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| Rotor | Permanent magnet on rotor | Winding on rotor/armature |
| :--- | :--- | :--- |
| Stator | Windings on the stator | Permanent magnet on stator |
| Controller | Electric controller is required | No controller is required |
| Torque | Suitable for high torque applications | Suitable for low torque applications |
| Speed | Higher speed range due to no <br> mechanical limitation imposed by <br> brushes/commutator | Lower speed range due to <br> mechanical limitations on the brushes |
| Life | Typical life expectancy 10,000 to <br> 20,000 hours | Typical life expectancy is 2,000 to <br> 5,000 hours depending on the <br> application and duty cycle |
| Efficiency | High efficiency up to 90\% | Typically 60-70\% efficiency |
| Commutation <br> Method <br> Electronic Commutation | Uses mechanical commutator to <br> reverse the polarity of the armature <br> electromagnet |  |
| Maintenance | Brushless design requires little to no <br> maintenance | Periodic maintenance is required; <br> can replace brushes for extended life <br> if necessary |
| Heat Dissipation | Superior thermal characteristics <br> results in better heat dissipation | Internal rotor construction results in <br> limited heat dissipation |
| Noise | Low electric noise generation | Brushes emit audible noise during <br> rotation |
| Applications | Fost controls, missile fin actuators |  |
| dental tools, respirators, R/C model |  |  |
| airplanes, pumps, robotics, electric |  |  |
| and hybrid vehicles, medical |  |  |
| equipment, lawn mowers, factory |  |  |
| automation, and gate operators. |  |  |$\quad$| Printers, toys, semiconductors |
| :--- |
| equipments, packaging machines, |
| automotive motors, wheelchairs, |
| medical equipment, electric |
| toothbrushes, vacuum cleaners, hair |
| dryers, drill screwdrivers and gate |
| operators. |$\left|\begin{array}{l}\text { Lower manufacturing cost }\end{array}\right|$| Operation |
| :--- |
| Environment |
| More suitable for normal controlled |
| environment |
| environments due to the lack of |
| electronics |

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